





### **FEATURES**

- Load Washer Model
- Flat sensor
- Inside hole Φ 8mm or flat surface
- Temperature compensated

# **APPLICATIONS**

- Strain table measurement
- Micro component assembly tools
- Screw and insert test benches
- Press fit monitoring
- Laboratory

# XFL225D

# Compression Miniature Load Cell

### **SPECIFICATIONS**

- 0-10 N to 0-5 kN [0-2 lbf to 0-1 klbf]
- Diameter 25mm [0.98"]
- For Static and Dynamic Applications
- Strain Relief Spring

The **XFL225D** is a very flat miniature load cell with a temperature compensation module integrated into the output cable. This design allows TE CONNECTIVITY to manufacture extremely small sensors without sacrificing thermal zero and sensitivity performance.

The sensing element is fitted with a fully temperature compensated Wheatstone bridge equipped with high stability micro-machined silicon strain gages.

The **XFL225D** can withstand considerable overloads and measure strain during compression in static and dynamic applications. A strain relief spring strengthens the cable output. This sensor is available in a load washer model (the diameter of the hole is 8.2 mm) to measure bolt tightening forces.

With many years of experience as a designer and manufacturer of sensors, TE CONNECTIIVTY often works with customers to design or customize sensors for specific uses and testing environments.

On request, Instruction documents can be provided to ease the selection and use of our sensors and provide helpful tips.

# STANDARD RANGES

Ranges in N (FS)	10 – 20 – 50 - 100	200 – 500 – 1k	2k – 5k
Ranges in lbf	2 – 4 – 10 - 20	40 – 100 - 200	400 – 1k
Stiffness in N/m	1.1x10 <sup>5</sup> to 5.8x10 <sup>6</sup>	2.0x10 <sup>7</sup> to 7.3x10 <sup>8</sup>	2.0x10 <sup>7</sup> to 7.3x10 <sup>8</sup>
Stiffness in lbf/ft	6.9x10 <sup>3</sup> to 4.0x10 <sup>5</sup>	1.4x10 <sup>5</sup> to 5.0x10 <sup>7</sup>	1.4x10 <sup>5</sup> to 5.0x10 <sup>7</sup>
Material	Aluminum	Stainless Steel	

# PERFORMANCE SPECIFICATIONS

# All values are typical at temperature 20±1° C

PARAMETERS				
Operating Temperature Range (OTR)	-40 to 120° C [-40 to 248° F]			
Compensated Temperature Range (CTR)	0 to 60° C (32 to 140° F)			
Thermal Zero Shift in CTR	<2% F.S. / 50° C [/100° F]			
Thermal Sensitivity Shift in CTR	<2% of reading / 50° C [/100° F]			
Range (F.S.)	0-10 N to 0-5 kN [0-2 lbf to 0-1000 lbf]			
Over-Range				
Without Damage	2 x F.S.			
Without Destruction	3 x F.S.			
Accuracy				
Linearity	≤±1% F.S.			
Hysteresis	≤±1% F.S.			

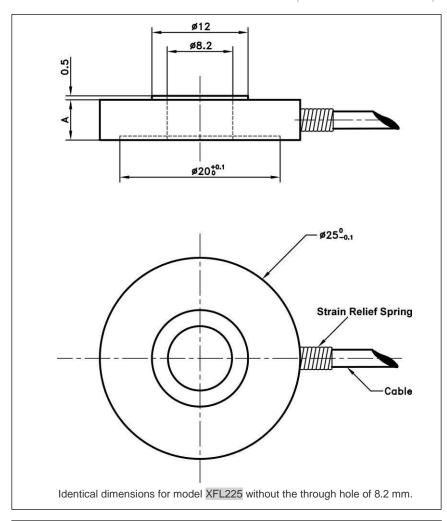
### **Electrical Characteristics**

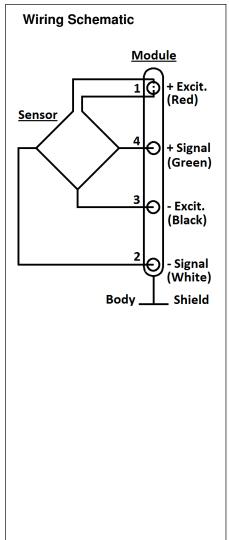
Model	XFL225D
Supply Voltage	10Vdc
Sensitivity "FSO"	10 mV/V
Zero Offset	<±1 mV/V
Input Impedance/Consumption	1000 to 3000Ω
Output Impedance	500 to 1000Ω
Insulation under 50Vdc	≥100MΩ

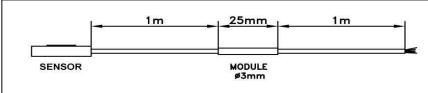
#### Notes

- 1. Electrical Termination: Cable: Shielded cable with 4 wires (AWG36), standard length 2 m [6.5 ft] with strain relief spring; Compensation module at 1m [3.25 ft] from transducer
- 2. Material: Body in stainless steel or aluminum alloy depending on F.S.
- 3. Protection Index: IP50
- 4. CE conformance according to EN 61010-1, EN 50081-1, EN 50082-1

# DIMENSIONS & WIRING SCHEMATIC (IN METRIC AND IMPERIAL)







## Dimensions in mm [inch]

F.S. Ranges in N [in lbf]	10 - 20 - 50 - 100 [2 - 4 - 10 - 20]	200 - 500 - 1000 [40 - 100 - 200]	2000 - 5000 [400 - 1000]
Α	3 [0.12]		5 [0.2]
Material	Aluminum Alloy	Stainless Steel	Stainless Steel
Stiffness in N/m	1.1x10 <sup>5</sup> to 5.8x10 <sup>6</sup>	2.0x10 <sup>7</sup> to 7.3x10 <sup>8</sup>	2.0x10 <sup>7</sup> to 7.3x10 <sup>8</sup>
Stiffness in lbf/ft	6.9x10 <sup>3</sup> to 4x10 <sup>5</sup>	1.4x10 <sup>6</sup> to 5x10 <sup>7</sup>	1.4x10 <sup>6</sup> to 5x10 <sup>7</sup>

# **OPTIONS**

ET1 : CTR -20 to 100° C [-4 to 212° F]

ET2 : CTR -40 to 120° C [-40 to 248° F]

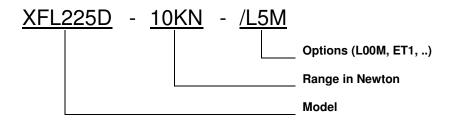
ET3 : CTR -40 to 150° C [-40 to 302° F] OTR=CTR

M00M : special distance between sensor and module, replace "00" with total length in meters

L00M : special cable length, replace "00" with total length in meters

\* Order Flat Force application surface without through hole with reference XFL225.

#### ORDERING INFO



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